

Date: Tuesday, 12/5/2006 8:16:10 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FORWARD CAP  
 Job Number : 29784  
 Estimate Number : 10501  
 P.O. Number : N/A Part Number : D2744  
 This Issue : 12/5/2006 S.O. No. : N/A Drawing Number : D2744 REV B1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B1  
 Previous Run : 27559 Material : N/A  
 Due Date : 1/15/2007 Qty: 50 Um: Each  
 Written By : [Signature]  
 Checked & Approved By : [Signature]  
 Comment : Est C 03.01.17 Reformat; Dwg revised KJ/RF  
 Est Rev:D Now on Waterjet 06-06-16 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M5052H32S080 5052-H32 .080 Sheet



Comment: Qty.: 0.1914 sf(s)/Unit Total: 9.5708 sf(s)  
 Material: 5052-H32 (QQ-A-250/8) or 6061-T6 (QQ-A-250/11) 0.080 thick.  
 Use off-cuts  
 M5052H32S.080) Batch m100r47 ml 06 12 11 (50)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D2744  
 Dwg Rev: B1 ml 06 12 11  
 Prog Rev: B1

2-Deburr if necessary

SAD 06/12/13 50

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Joe 12.12 (50)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: ST59

LB 06/12/14 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/12/14

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD CAP

Job Number: 29784

Part Number: D2744

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

58  
D 06/12/14

Job Completion



U 06.12.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





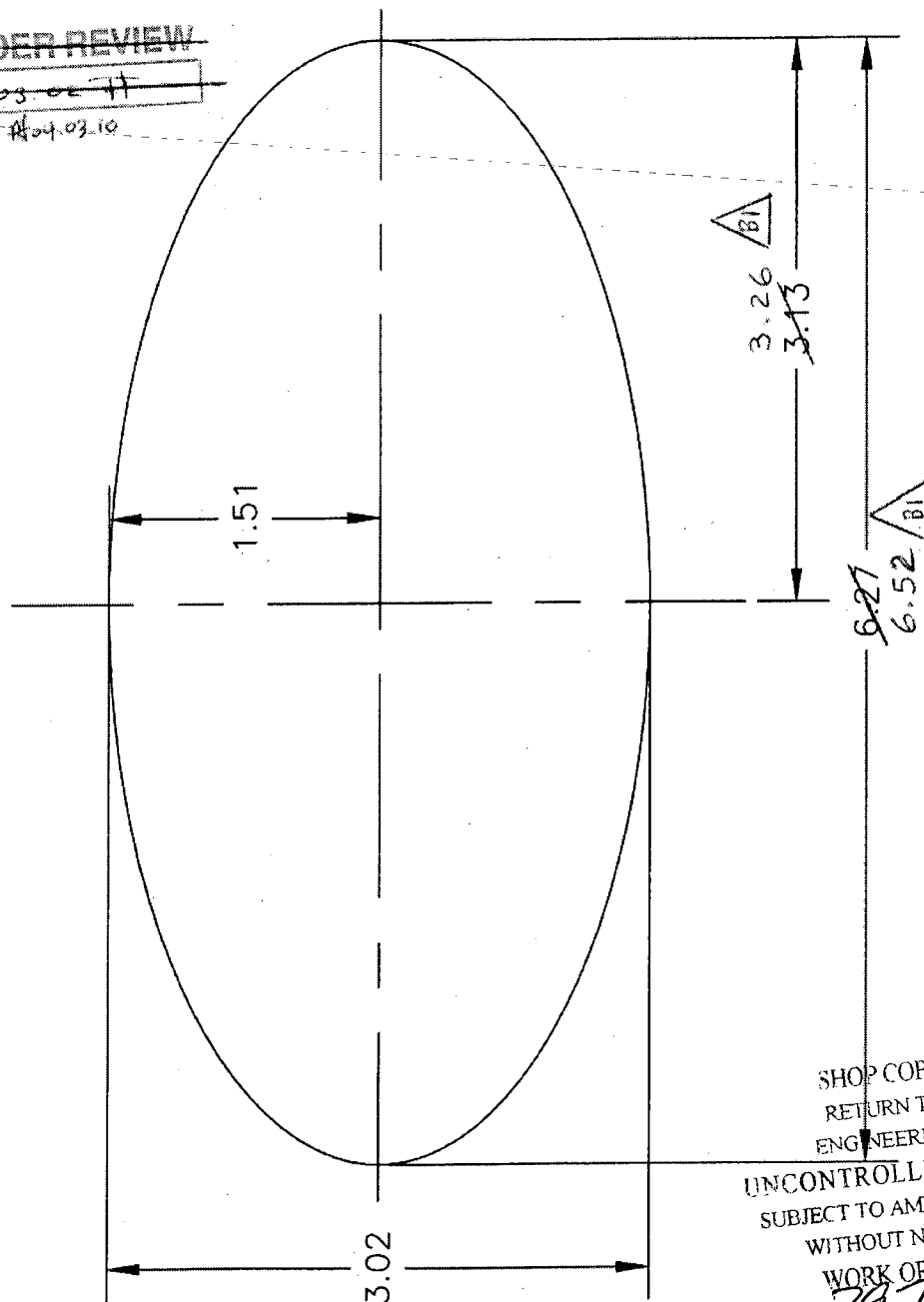
DESIGN <i>HA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>HA</i>	APPROVED <i>HA</i>	DRAWING NO. D2744	REV. B SHEET 1 OF 1
DATE 02.12.18	TITLE CAP	SCALE 1:1	
A	98.04.16	NEW ISSUE	
B	02.12.18	REDESIGN	
BI	<i>HA</i> 04.03.10	6.52 WAS 6.27 ; 3.26 WAS 3.13	

RELEASED  
02.12.18 *HA*

UNDER REVIEW

04.03.02 *HA*

OK *HA* 04.03.10



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29784*

NOTES

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8), 0.080 THICK (REF. DART SPEC M6061T6S.080 OR M5052H32S.080)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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